## **WOOD SPECIES DESCRIPTIONS**

We recommend you order a sample door to avoid any confusion.

Flat Panel doors have 'A' grade face and #1 back face veneer, unless noted. MDF core 1/4"(aprox.) Thickness.

For a wood species particular finishing characteristics we recommend contacting your finish manufacturer for best procedure information.

Wood Species:	Description:
Alder Rustic	Many variations will be allowed. Mineral, sap and knots are common. Varied color from a light tan sapwood to a reddish brown heartwood throughout. Variations size or percentage cannot be specified by the customer. Materials will be structurally sound, knots with voids will not allow light to show through.
Alder Select	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. Select coloring will be light/medium reddish brown. Smooth grain texture.
Beech Select (Euro Steamed)	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. Heartwood coloring pale/pinkish/brown. Close grain, medium fine texture.
Cherry Rustic	A unique look with many variations allowed. Pitch, mineral, sapwood, heartwood and knots are common. Color variations may range from white in the sapwood area to a deep red in the heartwood area. Variations size or percentage cannot be specified by the customer. Materials will be structurally sound, knots with voids will not allow light to show through.
Cherry Natural	Grain color variations common within this species are allowed. This results in a mixture of sap, light heartwood and pitch pockets blend throughout. A small percentage of mineral will be allowed on the face and in profiled areas. Fine smooth grain texture.
Cherry Select	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. A small percentage of mineral and pitch pockets will be allowed. Select coloring will be reddish brown to deep red heartwood with a fine grain and smooth texture.
Maple (Hard) Natural	Grain color variations common within this species are allowed, which results in a mixture of sap (white) and heartwood (light to medium brown) throughout the product. A small percentage of mineral will be allowed on the face and in profiled areas. Fine smooth grain texture.
Maple (Hard) Select	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. Light sap wood blond coloring. Fine smooth grain texture.
Hickory Natural	Grain color variations common within this species are allowed, which results in a mixture of sap (white) and heartwood (brown to reddish brown) throughout the product. Coarse grain texture.

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## **WOOD SPECIES DESCRIPTIONS (cont.)**

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For a wood species particular finishing characteristics we recommend contacting your finish manufacturer for best procedure information.

Wood Species:	Description:
Red Oak Natural	Grain color variations common within this species are allowed, which results in a mixture of sapwood and heartwood throughout the product. A small percentage of mineral will be allowed on the face and in profiled areas. Coarse texture with varied light to dark reddish brown color.
Red Oak Select	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. Coarse texture with a pinkish red/brown color.
Walnut Natural	Natural grain color variations common within this species are allowed which result in a blend of light sapwood to dark heartwood throughout. Medium coarse texture.
Walnut Select	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. Medium coarse texture with a dark brown to purplish black.
White Oak Quartered	This species can be compared to select grade white oak with the only difference being the way it is cut at the sawmill. Quarter Sawn is achieved by cutting at right angles to the circumference of the tree producing a ray like look on the face of the lumber. Moderately coarse texture; light tan with a yellowish tint.
White Oak Rift Select	This species can be compared to select grade white oak with the only difference being the way it is cut at the sawmill. Rift sawn is achieved by a cut that is midway between plain and quarter sawn. This cut gives each piece a thick pencil-line look otherwise known as a straight grain look. Moderately coarse texture; light tan with a yellowish tint.
White Oak Select	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. Moderately coarse texture; light tan with a yellowish tint.
Knotty Pine	A unique look with many natural variations common within this specie will be allowed which result in a blend of white sapwood and reddish heartwood. Knots may be black or red in color throughout and will be structurally sound. Variations size or percentage cannot be pecified by the customer. A soft density, medium smooth texture.
Select Pine	Natural characteristics common within this species will be selected under close quality guidelines to provide as best uniform color as possible. A soft density, even texture. Wide light yellow sapwood color.
Paint/MDF panel PG maple frame	This grade utilizes paint grade wood stiles and rails with an MDF center panel. We recommend this combination for painted doors because the MDF center panel expands and contracts less than solid wood. Maple will be used for the hardwood frame. Wood frames may have large color variation with natural defects as they are sound. Putty fill is also acceptable.

